



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

C10-1
Job Sheet 182091



DAS
69
9-89

Part No: C10-1

Job Qty: 6 ea

Part Name: Side Plate Solenoid Side



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 7/31/18

Created By: Julien Charest-Lacombe

Type: SOLD

Description:

Note: DWG C10-1 Rev 9 IPP Rev. A 18.04.12 new issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		7/31/18	0.00	0.00	Start Up Machining-1		2/18/08/23
100	Bandsaw	6 pcs		7/31/18	0.00	1.00	Bandsaw1		2/18/08/23
120	Mori Seiki	6 pcs		7/31/18	2.00	6.00	MORI NV5000-1		2/18/08/23
130	QC	6 pcs		7/31/18	0.00	0.00	QC2 Machining-5		2/18/08/23
140	QC	6 pcs		7/31/18	0.00	0.00	QC8 Machining-5		2/18/08/23
150	Outsource	6 pcs		7/31/18	0.00	0.00	Outsource4		04/01/2019 PL
160	Packaging	6 pcs		7/31/18	0.00	0.00	Packaging2		APR 03 2019
170	QC	6 pcs		7/31/18	0.00	0.00	QC6		APR 17 2019
180	Packaging	6 pcs		7/31/18	0.00	0.00	Packaging3-2		APR 17 2019
190	QC21-SA	6 Ea		7/31/18	0.00	0.00	QC21		

Part Op 100 - 1- Cut 12.50" long

Descriptions: 120 - 1-Machine as per folio FC279 FOLIO REV: AA DWG REV: 9 2-Machine Engrave S/N 3-Debur

130 - Engrave B/N number using Marktronic engraver as per DWG

150 - Issue P/O to Groupe Altech : -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required

160 - Receive

180 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S1.750X10.000	6061T6 SHEET 1.750 X 10.000	6.2520 ft (1.042 ea)	90-Start up Operation	S089 472

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
	6061T6S1.750X10.000	6	36	0

Part Specifications

Specifications could not be found.



Container No: S105122



Part: C10-1

Job No: 182091

Serial No/Batch: S105122

Revision: 9

Inspector:

Exp Date:

Instructions:

Date: 08/24/18

Plex 8/17/18 9:22 AM dart.charest-lacombe.julien

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. <u>C10-1/C10-2 REV_9</u> NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																																																							
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Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval <i>M Lee</i> Sept 5, 2018																																																																																																									
Description Work Order Deviation				Disposition																																																																																																											
- REPLACE TAPPED HOLES WITH HELICOIL INSERTS C10-1 SIDE PLATE -"D" HOLES QTY 8 TAP FOR 10-32 MS21209F1-20 HELICOIL -"E" HOLES QTY 3 TAP FOR 1/4-28 MS21209F4-20 HELICOIL C10-2 SIDE PLATE -"J" HOLES QTY 8 TAP FOR 10-32 MS21209F1-20 HELICOIL				- THIS DEVIATION IS ACCEPTABLE. - THE FIT, FORM AND FUNCTION OF THE PART WILL BE AS ORIGINALLY INTENDED.				Completed By <i>18/08/23</i> Lead hand / Supervisor Approval Verification <i>19-03-29</i> QC / QA Coordinator Approval																																																																																																							
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DART AEROSPACE LTD		Work Order: 182091
Description: SIDE PLATE SOLENOID SIDE		Part Number: C10-1
Inspection Dwg: C10-1 Rev: 9		Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø.386	±.005	Ø.385	—		Vern 4/108	
Ø.255	±.005	Ø.254	—		"	
Ø.688	±.005	Ø.690	—		"	
Ø.516	±.005	Ø.516	—		"	
10-32	N/A	—	—			
1/4-28	N/A	—	—			
Ø.250	±.005	Ø.250	—		"	
Ø.750	±.005	Ø.750	—		"	
Ø.830	±.005	Ø.830	—		"	
Ø.8755	±.005	Ø.8755	—		"	
Ø.187	±.005	Ø.187	—		"	
Ø.1125	±.005	Ø.1130	—		"	
Ø.6234	±.0004	Ø.6239	—		"	
Ø.3 X 45°	±.010	Ø.320 X 45°	—		"	
Ø.7493	±.0005	Ø.7498	—		"	
Ø.1.030	±.005	Ø.1.030	—		"	
Ø.735	±.005	Ø.735	—		"	
Ø.375	±.005	Ø.375	—		"	
Ø.8755	±.005	Ø.8758	—		"	
Ø.730	±.005	Ø.730	—		"	
Ø.9985	±.001	Ø.9995	—		"	
2.70	±.010	2.700	—		Vern 4/108	
1.80	±.010	1.800	—		"	
1.44	±.000	1.438	—		"	
1.75	±.010	1.751	—		"	
5.87	±.010	5.870	—		"	
.84	±.010	.843	—		"	
Ø.75	±.010	Ø.746	—		"	
9.25	±.010	9.250	—		"	
1.250	±.005	1.254	—		"	
Ø.13 X 45°	±.010 X ±1/2°	Ø.120 X 45°	—		"	
Ø.625	±.005	Ø.627	—		"	

Measured by: <i>OM</i>	Checked by: <i>DE</i>	QC Inspector:
Date: 18/08/18	Date: 19-03-29	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
B	14.07.31	New Issue	KJ	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043049



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: PO043049

PO Date: 4/1/19

Due Date: 4/5/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1		RBE1X25-166-856-7	Weldment -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/5/19	6 pcs	0 pcs	6 pcs	\$20.00/pcs	\$120.00

Line Item Note *** NEED BACK APRIL 05,2019 ***

2	192367	RBW6405G00631-3G-4	Pin -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	4/5/19	3 pcs	0 pcs	3 pcs	\$40.00/pcs	\$120.00
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Line Item Note *** NEED BACK APRIL 05,2019 ***



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

PO043049



Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
3	182091	C10-1	Side Plate Solenoid Side -Issue P/O to ATG : -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Certificate of Conformity is required	Firmed	-	4/5/19	6 pcs	0 pcs	6 pcs	\$6.667/pcs	\$40.00
Line Item Note *** NEED BACK APRIL 05,2019 ***											
4	191098	RBE350A94-3701-00-01	7 Degree M/R Rigging Tool (Outsource process-Anodize per QSI017 4.1.10.1), -Issue P/O; PO -ANODIZE COLOR BLACK, PER IAW MIL-A-8625F TYPE 2 CLASS 2, Water sealant -Material type; 6061 -Certificate of Conformity is required	Firmed	-	4/5/19	12 pcs	0 pcs	12 pcs	\$6.667/pcs	\$80.00
Line Item Note *** NEED BACK APRIL 05,2019 ***											
Grand Total:										\$360.01	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retension of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.



Certificat de Conformité / Certificate of Compliance

(018135-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

018135- 1

Livré à / Ship to

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD

1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA

BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.					
03-Apr-2019		SPARTAKOS BOUNTOURIS		PO043049					
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Back Order	
1	RBE1X25-166-856-7 Rev.	RBE1X25-166-856-7 01 -ANO-CLEAR [ANODIZE CLEAR] MIL-A-8625F TYPE 2 CLASS 1	ANODIZE CH	6	6	0	0	0	
3	C10-1 Rev.	C10-1 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 SC2	ANODIZE CH	6	6	0	0	0	
4	RBE350A94-3701-00-01 Rev.	RBE350A94-3701-00-01 01 -ANO-BLACK [ANODIZE BLACK] MIL-A-8625F TYPE 2 CLASS 2	ANODIZE CH	12	12	0	0	0	

DAS
068
9-89

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.